Revolutionizing Industry 4.0: The Influence of 5G Technology

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Abstract
Over centuries, manufacturing has undergone a remarkable transformation, progressing from handcrafted items to the period of steam and water-powered devices, then advancing through mass production and electronic automation. Now, it stands on the threshold of Industry 4.0, where manufacturing systems transcend mere connectivity to communicate, analyse data, and act intelligently. This paradigm shift integrates various technologies including Internet of Things, analytics, robots, advanced materials, additive manufacturing, artificial intelligence, and augmented reality. This study explores the technological advancements that fueled the industrial revolution’s expansion as well as its historical history. The research looks at how the anticipated characteristics of 5G technologies would affect upcoming sectors and bring in the era of Industry 4.0. The Factories of the Future are greatly aided by 5G, which provides a unified communication platform necessary to upend established business models and get beyond the constraints of current communication technology.

Keywords: Robots, Artificial Intelligence, Technological Advancements, Communication

Introduction
Earlier centuries saw a large handiwork or animal labor component in the production of products including food, clothing, housing, and weaponry. But with the introduction of Industry 1.0 at the start of the nineteenth century, the manufacturing sector experienced profound transformations that signalled the start of a transformational period. Manufacturing operations advanced quickly after that. At the heart of industrial automation lies the crucial aspect of reliable information exchange. Any endeavor to automate, aiming to reduce or eliminate human intervention, hinges upon the seamless flow of information among sensors, controllers, and actuators. As a result, over time, a number of industrial communication networks developed to enable this kind of communication. Below, we examine the development of the industrial revolution.

Industrial Evolution
Industry 1.0
With the advent of steam and water-powered mechanical production methods at the end of the 18th and the beginning of the 19th centuries, Industry 1.0 was born. These developments were made to help employees complete their tasks. As manufacturing capacities increased, businesses evolved from single proprietors servicing their own needs and maybe those of others to more structured organizations with managers, employees, and owners committed to providing customer service.

Industry 2.0
The emergence of Industry 2.0 during the 20th century was marked by the introduction of electrically driven mass production techniques based on the
division of labor theory. Water and steam were replaced by electricity as the main energy source because it was easier to use and allowed businesses to assign power sources to specific machinery. This change made it easier to create computers that had independent power supplies, making them more portable. At the same time, a number of management strategies targeted at maximizing production productivity and efficacy were developed. Productivity rose as a result of the division of labor, which assigns each employee a defined duty to do during the production process. Assembly line-based mass production methods became commonplace, and just-in-time (JIT) implementation and worker productivity research and approaches followed.

**Industry 3.0**

With the introduction of electronics and information technology (IT) into production processes, Industry 3.0 - a significant advancement in automation arose around 1970. Transistors and integrated circuit chips, which were widely available in the end period of the 20th century, allowed for the complete automation of specific machines, either to replace or augment human operators. At the same time, these advances in electronics were leveraged in the development of software systems. More advanced enterprise resource planning technologies replaced integrated systems like material requirements planning, enabling workers to organize, schedule, and keep an eye on product flows inside plants. Due to their need to cut costs, many manufacturers outsourced their assembly and component activities to low-cost locations. This geographical dispersion led to the formalization of the idea of supply chain management.

**Industry 4.0**

The foundation of Industry 4.0 as it exists today is Cyber-Physical Systems. This 21st century paradigm shift combines the Internet of Things (IoT) with manufacturing techniques to enable data analysis, intelligent action execution, and smooth system-to-system information flow. Furthermore, Industry 4.0 incorporates cutting-edge technology like robotics, augmented reality, additive manufacturing, and artificial intelligence. A number of initiatives that were developed in the 20th century, including shop floor control, factory execution systems, and product lifecycle management, were notably visionary in nature, but they lacked the technological foundation required to be fully implemented. Industry 4.0 appears to be the driving force behind these programs’ maximum advancement.

**Benefits of Industry 4.0**

With its origins in Germany, Industry 4.0 has now become a global phenomenon, influencing supply chain management practices worldwide. Supply chain professionals across the globe view Industry 4.0 as the standard by which they evaluate their own systems and operations.

**The Benefits of Industry 4.0 are Multifaceted**

- Promotion of interconnection through the smooth communication between humans, machines, sensors, and other devices.
- Automation and robotics play a crucial role in hazardous environments, with the next evolutionary step being the development of systems that support human decision-making and problem-solving. This symbiotic relationship between systems and humans characterizes Industry 4.0.
- Development of physical-digital systems, enabling real-time sharing of data among systems.
- Empowerment of systems to make autonomous, real-time decisions.
- Enhanced Efficiency is increased by predictive analytics and technological integration, resulting in cost savings.
- Companies can offer more personalized products, driving profitability and business expansion.
- Globalization of supply chain management enhances competitiveness for businesses.

**Industries 4.0 – ICT Requirements**

Cyber-Physical Systems (CPS) are the basis of networked production systems that reach well beyond the actual boundaries of manufacturing facilities. The foundation of CPS operations in future factories is a reliable, wireless broadband network.
with mobile support and worldwide coverage. These CPS are made up of intelligent machinery, storage systems, and production facilities that can exchange data, take independent action, and control one another on their own in manufacturing contexts.

The Information and Communication Technology (ICT) Requirements Include

- Automation based on the Industrial Internet of Things (IIoT) implemented all the way through. By creating a network that links them to the central control system, Internet of Things (IoT) devices control all machinery and systems.
- The use of cloud computing to provide global connectivity and scalability.
- Putting in place flexible inventory management and logistics to enable Just-in-time (JIT) production based on customer-specific product configurations.
- The use of big data and high-performance data analytics to manage cloud services, content management, collaboration, sensor and network connections, and customisation.
- With the help of these ICT requirements, on-demand manufacturing will be made possible, meeting customer preferences and demands while allowing for process elasticity and adaptability.

What Defines 5G?

The field of radio technology has advanced rapidly since the introduction of first-generation (1G) analogue cellular systems in the 1980s. Since then, there has been a steady advancement in digital wireless communication systems, with a generational leap occurring roughly every ten years. In the 1990s, the Second Generation (2G) appeared. It was based mostly on the GSM standard and used digital transmission, which had the benefit of using less battery power. During this time, SMS text messaging was first developed.

With the introduction of Third Generation (3G) in the 2000s, high-speed IP data networking was made possible. Circuit switching was superseded by packet switching, allowing digital material to be streamed to 3G smartphones. With speeds up to ten times faster than 3G, mobile broadband was expanded in the 2010s with the advent of the Fourth Generation (4G). The 4G Long Term Evolution (LTE) technology allowed download speeds of up to 100 Mbit/s.

The Fifth Generation (5G), which marks a substantial breakthrough in mobile and cellular technology, networks, and solutions, is currently the subject of more attention. It has the potential to completely transform transportation and play a major role in propelling the expansion of the Internet of Things (IoT). 5G’s features could revolutionize mobile communications and bring about a linked world.

5G networks are software-defined, allowing for dynamic programming to create distinct layers for various applications. This makes it possible to quickly and affordably develop scaled services for a wide range of corporate use cases. 5G enables real-time operations, virtual reality apps, and ultra-high-definition video with capabilities like 10 Gb/s data throughput and less than 1 mS latency. Compared to the existing 4G LTE networks, it is much quicker and more powerful, supporting billions of machines and apps while extending the battery life of devices.

Many new applications and use cases, such as those with flexible or rigid latency requirements, high network dependability, variable information volumes, and low device cost/energy consumption, are made possible by 5G. It guarantees to offer the following: architecture, services, scalability, latency, and dependability.

Empowering Industry 4.0 with Advanced Connectivity by 5G

IoT-enabled applications can take many different shapes in a highly networked environment, and each has its own set of needs, including dependability, mobility, and remote location. Many of the network technologies available now won’t be able to meet future requirements. Currently, large-scale IoT projects frequently require a combination of wireless and fixed networks.

5G performance goals such as 1mS latency, low power consumption, and 99.999% reliability, address the shortcomings of existing communication technologies. 5G promises to have great capacity and be able to manage a large number of IoT devices. Integration or modification of current machinery and sensors should be simple in order to maintain
the flexibility of industrial processes. 5G’s standards makes this flexibility possible.

**Use Cases Enabled by 5G in Industries 4.0**

Industry 4.0 is built on automation, which is primarily divided into two categories.

**Factory Automation:** This refers to the automation of processes used in the manufacturing of a variety of products, such as electronics, cars, and home appliances.

**Process Control Automation:** In this scenario, ongoing data collection and analysis is used to automatically govern processes. This group includes businesses including paper mills, electricity plants, and oil refineries.

Industry 4.0 encompasses numerous use cases based on these automation scenarios, each with its own specific requirements in terms of data rates, latency, reliability, number of supported connections, and field coverage. Typical use cases consist of the following:

**Cell Automation:** This type of communication requires very low latency (less than 1 ms) and great dependability between devices on an assembly line and the control system.

**Automated Guided Vehicles:** These vehicles must be highly reliable and mobile in order to move products to different stages as directed by programming while navigating the factory.

**Process Automation:** Requiring great reliability, this method involves a large number of coupled sensors and actuators to control units.

**Logistics Transportation Tracking:** This type of tracking follows things from raw materials to finished goods in transit, and it needs to be able to track at least 100,000 devices per square kilometer with worldwide coverage.

**Tracking Components:** Monitoring a minimum of one million stationary devices for every square kilometer.

**Augmented Reality-Based Remote aid:** This type of aid requires extremely high reliability and offers two-way augmented reality support.

**Applications for Augmented Reality:** Needing a 10 Gbps high data rate.

**Robotics at a Distance:** Extreme dependability is required.

5G’s Socio-Economic Influence on Industry 4.0

According to ABI Research, industrial manufacturing applications are expected to bring in over $138 million from fees associated with mobile and satellite connectivity. By 2017, there will be 66 million industrial IoT (IIoT) connections worldwide. The decreasing costs of compute processing and data storage have made it easier to digitize industrial operations. Interestingly, the largest increase in IIoT connections is occurring in the Asia Pacific region. The worldwide connection prediction predicts that by 2021, there will be 18 million more IIoT connections annually, with 25% of those connections likely to be wireless by 2017—a percentage that is anticipated to rise sharply in the upcoming years.

A survey by MGI states that by 2030, automation is predicted to affect 75 million to 375 million jobs, or 3–14% of the world’s employment, requiring a change in the affected people’s line of work. Furthermore, it is anticipated that by 2030, there will be 50 million new employments in the technology sector, all of which will support the creation and use of technological solutions.

Conclusion

Dependence on current 3G/4G wireless systems is insufficient to provide the immersive experience needed for Industry 4.0, which is defined by low latency, energy economy, and dependability. As the backbone of Industry 4.0 and the means to realize it, 5G is essential for deploying IoT and M2M. 5G will greatly improve the Internet of Things, which is a key element of Industry 4.0, by linking wireless networks to billions of gadgets, machines, and manufacturing systems.

By enabling quicker and more dependable communication between machines, sensors, and computer systems, 5G will bring flexibility to industrial operations. This will allow for real-time, adaptable automated manufacturing processes, which will increase productivity overall. The ability to easily reconfigure manufacturing floor machinery to meet shifting demands thanks to wireless connectivity lowers operating costs by substituting fixed wired systems with wireless operations.
Thanks to 5G’s ultra-low latency and high reliability, automated information and knowledge sharing across the production lifecycle will improve overall efficiency and productivity. Virtual and augmented reality communication between field staff and factory/product specialists can also be beneficial to maintenance and repair processes. Critical servers can be housed in the cloud with 5G, which makes it possible to perform seamless upgrades and maintenance without having to physically be on the plant grounds. This increases worker safety.

The introduction of 5G will make Industry 4.0—the Factory of the Future—a reality by enabling producers to automate end-to-end processes and virtually establish or disassemble new product lines or whole plants. Leveraging the full potential of 5G in the industrial sector requires effective collaboration among experts in each respective area. To establish the overall 5G architecture that complies with the demands of the larger ecosystem, cross-industry collaboration is crucial.

Concerns exist, nevertheless, over the possible split between wealthy and developing nations. In the past, wealthy and industrialized nations have used cost arbitrage to their advantage by outsourcing high-volume manufacturing employment to developing and impoverished nations. Industry 4.0, however, has the potential to change this dynamic by reducing the amount of subcontracting to low-cost nations as developed nations adopt 5G-enabled Industry 4.0 techniques more quickly and broadly. This can cause massive unemployment in underdeveloped and developing nations, which might spark societal upheaval. Wealthy nations that can afford Industry 4.0 with 5G connectivity stand to gain a lot from these new prospects.

References


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